## Recent Advances on CdTe/CdZnTe detectors

**For High Energy PHOTON** 

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# Outline

- Demand and CdTe/CdZnTe
- Recent Progress on technology
  - Crystal and ASIC
- X-ray Imager
  - Pixel & Strips
- Gamma-ray Detector
  - Coded Mask /PET
  - Compton Camera
- Summary/Future Prospects

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# Demands

Need Detector Material which can be used as an alternative to Si (in terms of Efficiency) an alternative to Ge (in terms of Operating Temperature)

> Good Energy Resolution similar to Ge (0.2%@662keV) High Efficiency, above 10 keV upto 1 MeV Position resolution a few hundred micron A detector can be operated at room temperature

> > In the field of Medical Application Homeland Security

**Astronomical Observation** 

Seems to be very difficult and would need another 10 to 20 years for the final answer

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### All next generation telescopes need a Hard-X camera above 10 keV, where Si becomes transparent

To take a photo of SuperNova explosion

in hard X-ray

NuSTAR Small Explorer Two hard X-ray (6 - 79 keV) focusing telescopes Launch August 2011

-39d30m





#### CdTe/CdZnTe seem to be the only candidate at least, at this moment

• High Z semiconductor  $(Z_{Cd} = 48, Z_{Te} = 52), \rho = 5.9 \text{ g/cm}^3$ 

Room Temperature Operation
 or Cool Environment

Material	Ge (77K)	Hgl₂	CdTe	CdZnTe
Atomic number	32	80, 53	48, 52	48, 30, 52
Band gap (eV)	0.74	2.13	1.50	1.57
Energy per e-h pair (e∀)	2.97	4.2	4.4	4.6
Fano factor	0.08	0.19	0.11	0.09
$\mu_{e}$ (cm <sup>2</sup> /Vs)	40,000	100	1100	1000
$\mu_h (cm^2/Vs)$	40,000	4	100	10
$\tau_{e}\left(s\right)$	10 <sup>-3</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-5</sup>
$\tau_{h}\left(s\right)$	10 <sup>-3</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-6</sup>





### CdTe/CdZnTe seem to be the only candidate

#### at least, at this moment

Because, they've already shown good performance





# **CdTe/CdZnTe Commercial Products**

Amptek

**AXION** CdTe dental panoramic digital imaging system





**Courtesy of AJAT (Finland)** 

### Commercial Products Hard X-ray Imager

#### Integrated type



#### 1 dim Imager (30cm)





# Technologies

Crystal & ASIC



## **Recent Advances on Technologies**

#### ACRORAD (JAPAN) Large Single Crystal



#### **1st Large Scale CdTe Camera in Space (INTEGRAL)**

Travel Heater Method (THM) Careful treatment of post heating Very uniform wafer

Quartz ampoule





### **Recent Advances on Technologies**

eV Products (High Pressure Bridgman and improved method) Large Crystal



Radiator

BAT Detector Array

Power

Supply Box

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Price / mm^3 (USD) — Largest CZT Surface area / mm^2

# **Recent Advances on Technologies**



#### succeeded to make CZT by THM Large Single Crystal

REDLEN





# Hard X-ray Camera

## For photons above 10 keV below 100 keV

# **CdTe Photon-counting imager using XPAD chip**



0.7 mm thick CdTe 20 kpixels (130µm x 130µm)

2 ms/frame 10<sup>6</sup> photons/pixel



### CdZnTe Imager with Spectroscopic Capability NDIPO8 **for NuStar Satellite**



0.5mm pitch, 2mm thick Two hybrids: 24 x 48

32 x 32 array, 0.6 mm pitch 2 mm thick CdZnTe





#### Flat Image

non-uniformity of the image comes from CZT, not from ASIC



### CdZnTe Imager with Spectroscopic Capability NDIPO8 **for NuStar Satellite**



0.5mm pitch, 2mm thick Two hybrids: 24 x 48

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### CdTe Imager with Spectroscopic Capability NDIPO8 for Simbol-X Satellite

- HED: mosaic of 64 independent CdTe (Al/CdTe/Pt) cameras
- Caliste 64: first prototype of detection unit



### Large Area Hard X-ray Imager

**ISAS/JAXA** 

Large Area 1024 pixel CdTe Array (pixel size 1.4 x 1.4 mm<sup>2</sup>)



0.5 mm thick





### **Fine Pitch CdTe Strips**



Previously

 Difficult to make strips on the barrier electrode (In) for CdTe diode.
 Wire-bond does not work on CdTe.

With new electrode material on CdTe (Al as anode/Pt as cathode) we have succeeded to make fine pitch Double Sided Cross Strip detector





# Gamma-ray

## above 100 keV

### CdTe & CdZnTe detectors for gamma-ray Thick Approach



**Gamma-ray Detector** 

### **Cross Strip CdZnTe**

For a Large NIH Program 1 mm spatial resolution, ~2% energy resolution at 511 keV



**Gamma-ray Detector** 

### Mini Coded Mask (cross strip CZT)



DGAS specs:

- Image a 5 mCi source at >5 m in less than 10 sec, and localize it to <10 degrees
- Energy band of 40 250 keV
- Better than 10% energy resolution at 122 keV





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#### **Redlen CZT**

J. Matteson & Aguila Tech., 2008 supported by HSRAPA



### CdTe & CdZnTe detectors for gamma-ray Thin Approach



Watanabe, TT et al. 2002

40 layer = 20 mm thick CdTe



**Gamma-ray Detector** 

### **CdTe PET (1st Result)**

#### **Achieved Spatial Resolution< 1mm**

Array of 1mmX1mmX5mm 5120 CdTe BAR **Edge on geometry** Press Release by K. Ishii, Tohoku Univ., Japan **Brain** Fine Structure Imaging PET scanner

Tohoku Univ.





# **Gamma-ray** Compton Camera for High Sensitivity Imaging

**Gamma-ray Detector** 

### **CdZnTe Compton Camera (Thick)**

Z. He et al. Michigan U. (2008)

- Cathode/Anode Ratio (Depth Infc
- Timing Measurement (Drift Time)
  (Multiple Interaction/ Depth Info)



= 6 cm<sup>3</sup> CZT(eV Products)

ASIC front-end
 (Gamma-Medica-Ideas AS)





**Gamma-ray Detector** 

### Si/CdTe Compton Camera (Thin)

Japanese ASTRO-H "fomerly called as **NeXT** (New exploration X-ray Telescope)"Satellite will use it for the sensitive measurement from 100 keV to 600 keV.

#### Si is ideal device as "Scatterer",

since it is low Z material and momentum of electron around the nuclei is small -> Less affected by Doppler Broadening

#### 1 unit

32 layers of 0.5 mmthick Si Pixel8 layers of 0.75 mmthick CdTe Pixel



Concept (Takahashi et al. SPIE 2003). Narrow FOV (field-of-view) Compton camera. Compton kinematics to suppress backgrounds







# **Summary/Future Prospects**

1. CdTe and CdZnTe are now in the phase of real application.

2. Large and Thin CdTe wafers are widely used for the commercial products of hard X-ray camera

3. Photo Counting Detector

(10<sup>9</sup>-10<sup>10</sup> photons/pixel /s)would be the next step.

4. For gamma-ray detection, *Thick* approach and *Thin* approach both work.

5. Homeland Security and Medical Imaging boost the development

6. Space missions are always one step ahead in terms of technological requirements, which is good.